

# JBC

[www.jbctools.com](http://www.jbctools.com)

Product  
website



## INSTRUCTION MANUAL



## B.TWEEZERS K

Nano Tweezer Expansion Kit  
for B.IRON

This manual corresponds to the following reference:

BP-KA

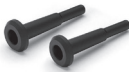
## Packing List

The following items are included:



**Nano Tweezers for B.IRON** ..... 1 unit  
Ref. BP-A  
*Works with app version 1.7 and higher.*

**Left-Side Charging-Holder Wrench** ..... 1 unit  
for B.TWEEZERS ..... 1 unit  
Ref. 0032466



**C115 Cartridge Adapters** ..... 2 units

**Manual** ..... 1 unit  
Ref. 0036847

## Important

Please read this manual and its safety guidelines thoroughly before using the product.



**Note:** Even if the display is turned off, the tool remains operational as long as the batteries are charged, even when the cartridge is removed.

The tool can be manually switched off and on by tapping the tool power button on the display (see page 9).

The tool turns off automatically only under the following conditions:

- The tool is out of the charging holder (without safety cap on) and remains completely still for 5 minutes.
- The tool has the safety cap on and remains completely still for 60 minutes.
- The tool is in the charging holder and the charging base is disconnected from the mains.

## Features

B.TWEEZERS K allows extending B.IRON stations with an additional B.TWEEZERS tool.

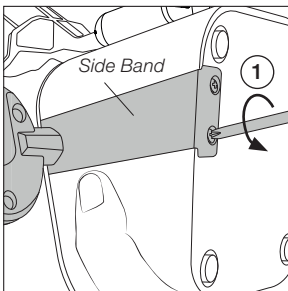
The provided B.TWEEZERS tool performs up to 120 small SMD soldering joints per charge. It is the ideal tool for highest precision applications, offering maximum control when working under a microscope.

**Note:** To charge the tool, a B.IRON charging base is needed.

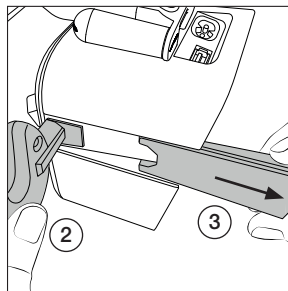


## Charging Holder Assembly

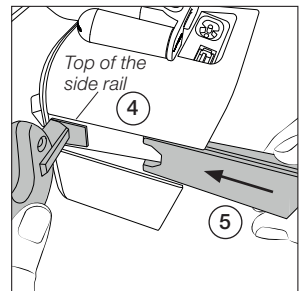
Charging holders can be replaced by loosening the screws at the bottom of the charging base.



Loosen the screws (1) at the bottom.



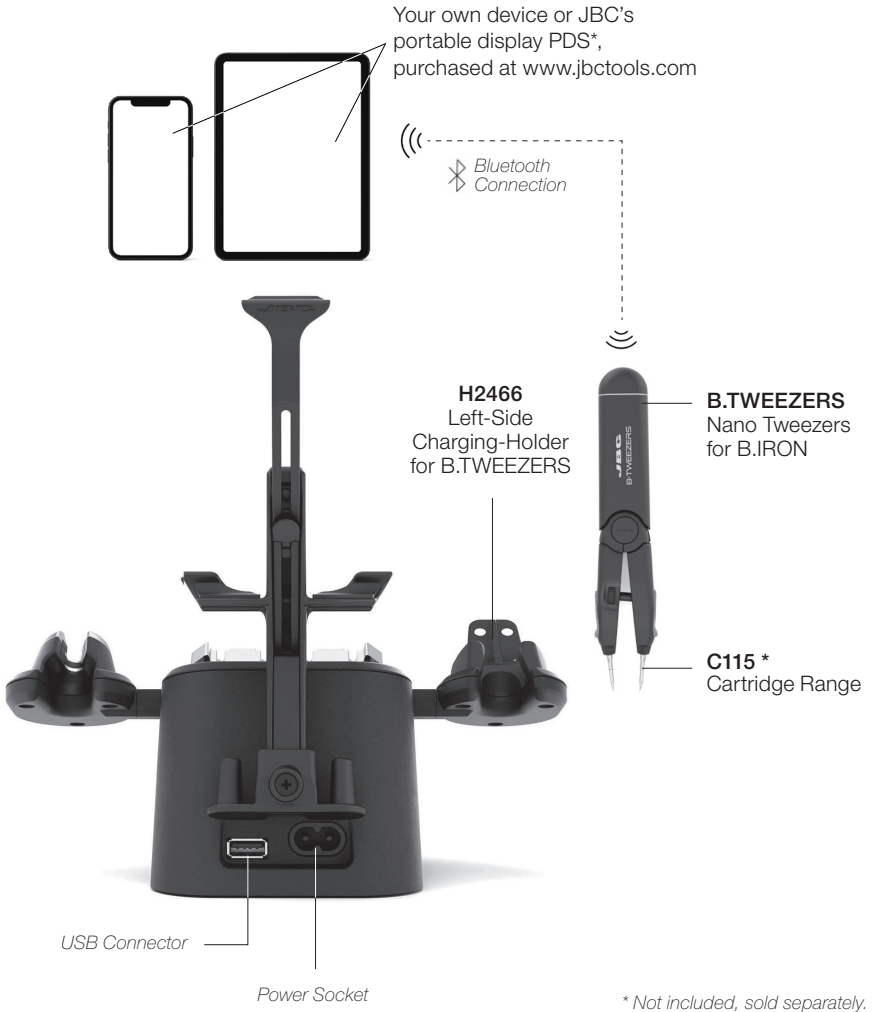
Hold the charging holder with one hand (2) and with the other pull the side band downward (3).



To install a new charging holder, place it at the top of the side rail (4) and slide back the side band (5) until the holder is secured in place. Finally tighten the screws at the base.

\* Not included, sold separately.

# Connection with B.IRON Station



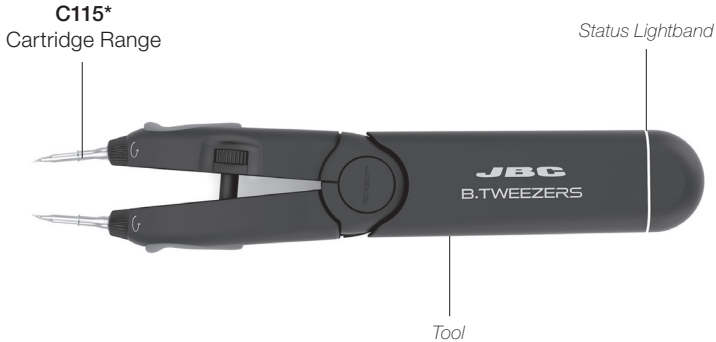
## ESD Safe Connection

**Note:** All B.IRON components comply with CE standards, but the tool by itself is not grounded. Therefore, to comply with ESD regulations, the user of the B.IRON tool must be ESD-compliantly grounded.

JBC offers ESD tablemats, earthing cables, plugs and wristbands. More information at [www.jbctools.com](http://www.jbctools.com).

## Features

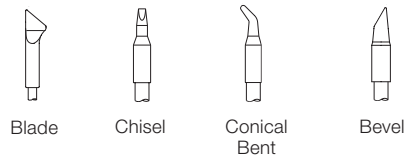
B.TWEEZERS performs up to 60 SMD soldering joints per charge and is the ideal tool for rework jobs that require the wighest precision. **Note:** To charge the tool, a B.IRON station is needed.



*\* Not included, sold separately.*

## Compatible Cartridges

B.TWEEZERS works with C115 cartridges. Find the model that best suits your soldering needs at [www.jbctools.com](http://www.jbctools.com).

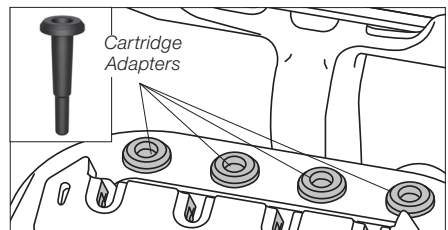


## C115 Cartridge Adapters

(Ref. B0643 includes 4 adapters)

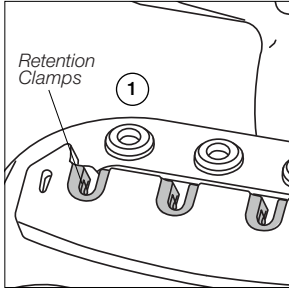
Since C115 cartridges have a smaller diameter than C210 cartridges, adapters must be used to store them in the cartridge holder.

These adapters must simply be inserted from above into the slots of the cartridge holder.



# Cartridge Insertion and Replacement

## Cartridge Extractor

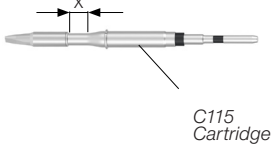


The cartridge extractor allows inserting / changing cartridges safely without switching off the tool. Cartridges are held in place thanks to the retention clamps (1).

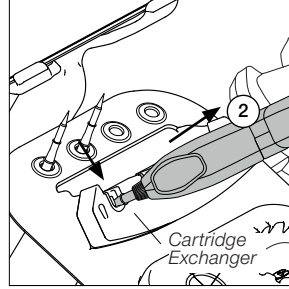
The exchanger is suitable for C115 and C210 cartridges.

### C115 Cartridges

The holding area of C115 cartridges is delimited by the two rings on the cartridge shaft (x).



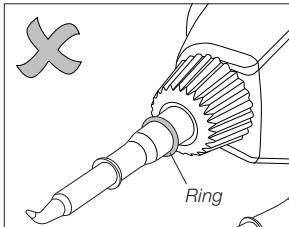
## Cartridge Replacement



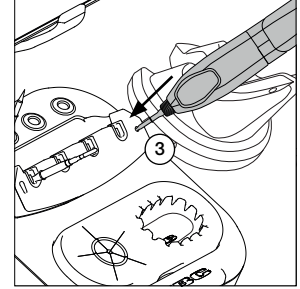
Place the tool with the cartridge over the cartridge exchanger slots and press down (1) until it clicks. To remove the cartridge pull out the tool (2).

To insert a cartridge, carry out the same steps in reverse order.

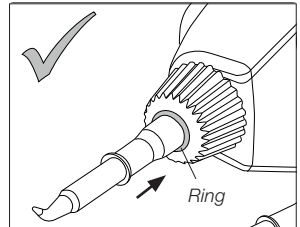
**Note:** Push the cartridges inside the tool until the reference ring is aligned with the edge of the tool.



## Cartridge Fixing



Gently press the tip against the holes on the sides of the cartridge exchanger (3) to ensure that the cartridge is appropriately inserted.

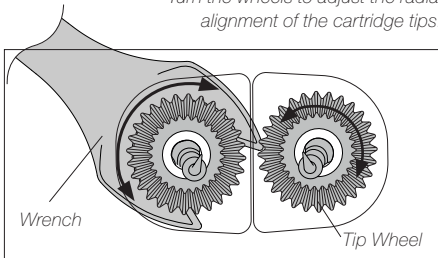


## B.TWEEZERS Cartridge Alignment

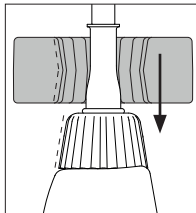
### Radial Cartridge Alignment

The tips can be aligned radially using the wheels. It is recommended to use the wrench to do this. **Caution:** If operating the wheels with your fingers, the tool must be switched off and cooled down. Take care, the cartridges may still be hot.

*Turn the wheels to adjust the radial alignment of the cartridge tips.*

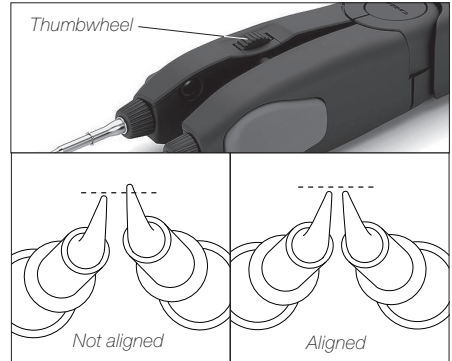


**Note:** The drive size and shape of the wrench matches those of the cone of the tip wheel. The wrench can be used from both sides, but it can only be inserted vertically.



### Horizontal Cartridge Alignment

Close the tweezers and use the thumbwheel on the tool to slightly adjust the cartridges so that they are horizontally aligned.



# Tool Connection

1. Make sure that the charging base is connected to the mains.

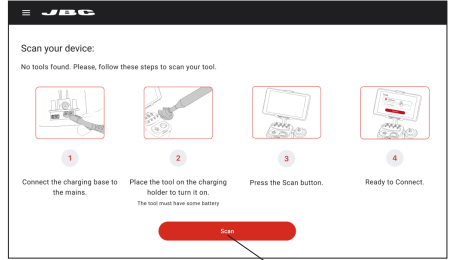
2. Place the tool on the charging holder to turn it on. **Note:** Charge the tool completely before using it for the first time. A full charge takes:

- 30 min for B.100
- 60 min for B.500
- 30 min for B.NANO
- 45 min for B.TWEEZERS

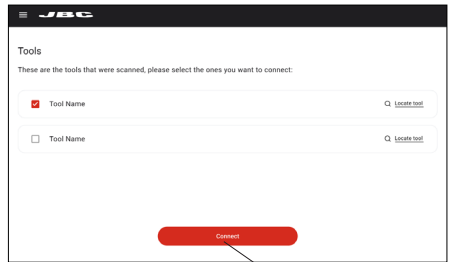
3. Press the Scan button. The tool must have some battery to appear on the scan.

4. Select the tool or tools you want to connect to the station and press the Connect button.

If your tool does not appear on the list, check that it has some battery (see Status Lightband section) and that it is on, and press the Scan button again.



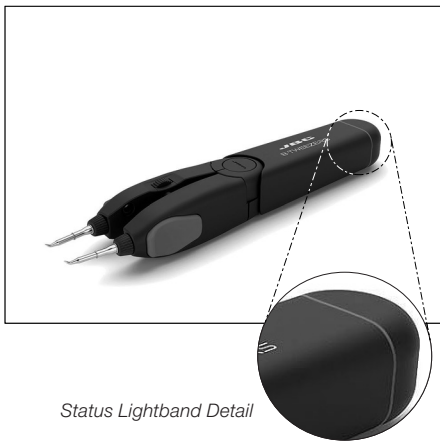
Scan Button



Connect Button

# Status Lightband

The status lightband on the tool indicates its status (see table on the right).

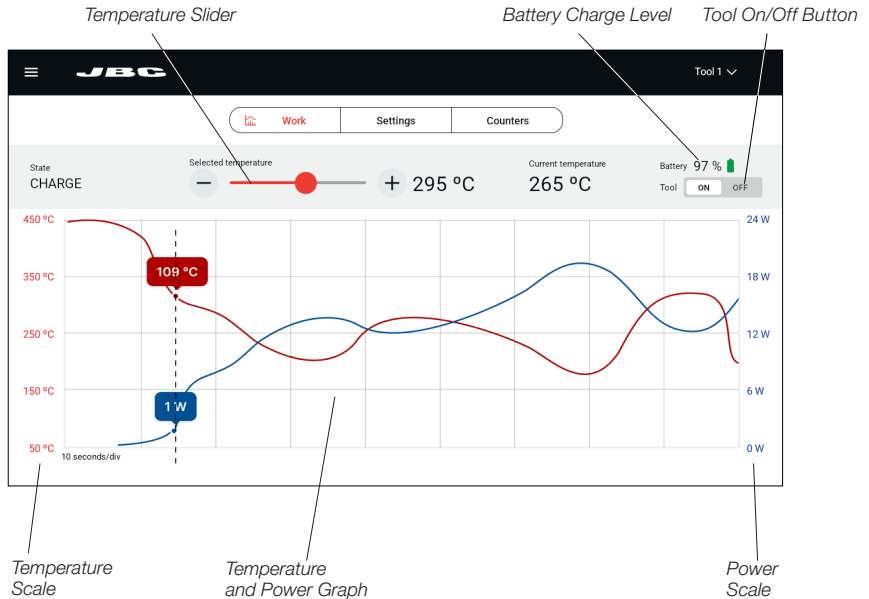


Status Lightband Detail

Color	Tool Status
Green	More than 50% charged
Orange	Between 20% and 50% charged
Red	Less than 20% charged
Flashing green	Charging (more than 50% charged)
Flashing orange	Charging (between 20% and 50% charged)
Flashing red	Charging (less than 20% charged)
No color	Safety cap on the tool and/or power off
Flashing blue	Locate Tool function activated

## Main Screen - Work

The Work tab on the main screen shows a graph of the tip temperature and power supplied to the tip updated in real time. It allows modifying the tool working temperature, checking the battery charge level and turning the tool in use on and off.



### Graph and Automatic Data Display

The graphs of temperature and supplied power start automatically as soon as the tool is lifted from the charging base.

The temperature/power values can be checked at a certain point of the graph by tapping on the desired position on the display screen.

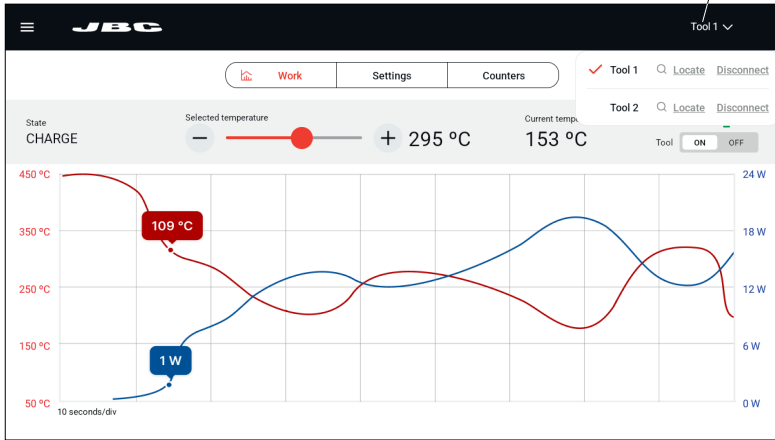
The graph can be moved to the left and right by swiping the touch screen sideways with one finger.

### Working Temperature Modification

The working temperature can be modified using the temperature slider or the buttons on its sides.

# Main Screen - Work

Active Tool and Tool Selector



## Stopping Data Display

When the tool is placed in the charging holder or when it enters Hibernation Mode, the data display stops.

The display starts again automatically when the tool is lifted from the tool holder and the graph is automatically displayed again at the point where the previous display stopped, leaving a small gap on the graph between the last registered value and the new starting point.

## Working with Two Tools

When working with two tools, to switch between the two graphs, tap on the tool selector (upper-right corner of the display) and select the desired tool from the drop-down menu.

It is also possible to alternate both graphs by simply lifting one tool or the other from the tool holder. The display will automatically show the graph and information of the tool in use.

## Locate Tool Function

From the tool selector, it is also possible to use the Locate tool function, which illuminates the status lightband of the tool for identification by flashing blue.

## Main Screen - Work

### Auto Turn-Off

The tool turns off automatically in three different cases:

- When the tool (without the tool cap) is laid down and remains completely still in Hibernation Mode for 5 minutes.
- When the tool (with the tool cap on) remains completely still in Hibernation Mode for 60 minutes.
- When the tool is in the charger and the charging base is disconnected from the mains.

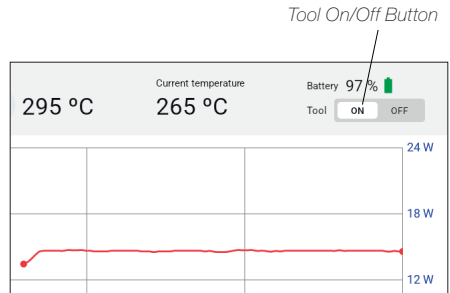
### Tool Reactivation

After automatically shutting off, place the tool back in the charging holder to reactivate it.

### Manual Turn Off/On

Besides the “automatic turn-off” feature, the tool can also be manually turned off/on by tapping the Tool On/Off button on the display.

**Note:** If the tool is turned off manually and remains completely still for more than 5 minutes or with its cap on for more than 60 minutes, place it back in the charging holder to reactivate it.



# Main Screen - Work

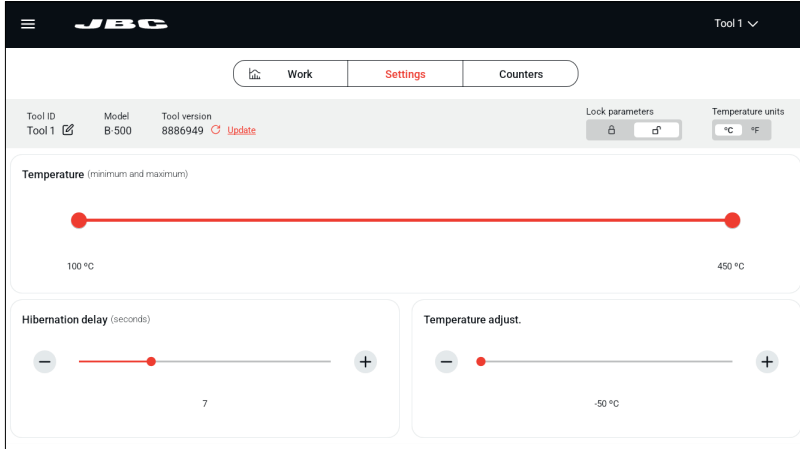
## Status

The tool can display different statuses:

Status	Caused by	Effect	Solution
Work	Lift an operative tool from the charging holder.	The cartridge heats up to the selected temperature.	N/a
Charge	Place the tool in the charging holder.	The cartridge cools down to room temperature and the battery charges.	N/a
Hibernation	Leave the tool completely stationary out of the charging holder for an adjustable period of time (5 to 15 seconds).	The cartridge cools down to room temperature.	N/a
Cover	Place the safety cap onto the tool.	The cartridge cools down to room temperature and the status lightband turns off. Communication with the station is interrupted.	N/a
Connection lost	The connection between the tool and the station has been interrupted. Possible reasons: the tool has its safety cap on, the tool has been inactive for 5 min., the tool is over 10 m away from the station.	Tool-to-app information exchange interrupted.	If the safety cap is on, remove it. Place the tool in the charging holder if needed. If the safety cap is not on, place the tool in the charging holder.
Off	The tool is turned off.	Cartridge cools down to room temperature.	Turn on the tool by pressing the On/Off button on the main screen.
No cartridge	The tool does not have a cartridge inserted or it is not inserted correctly.	Inoperative tool.	Check that the cartridge is inserted correctly or insert a cartridge.
Shortcircuit	Defective or unusable cartridge inserted.	Inoperative tool.	Replace the cartridge.
Low batt	Battery of the tool nearly depleted.	The tool will turn off soon.	Charge the tool by placing it in the charging holder.

## Main Screen - Settings

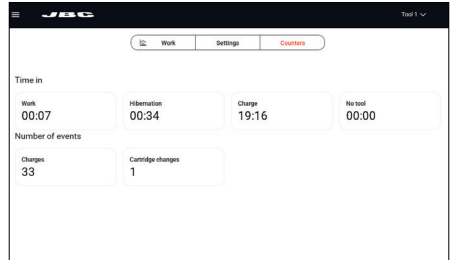
The B.IRON app offers an intuitive user interface, which provides quick access to several station parameters:



Parameter	Description
Tool ID	Allows modifying the tool identifier.
Lock parameters	Allows locking the parameters of the station using a four-digit code. The default code is 0105, but a new code can be set by simply entering some other four digits of choice when locking the parameters.
Temperature units	Allows changing the units of temperature measurement between degrees Celsius and degrees Fahrenheit.
Temperature	Define the minimum/maximum selectable working temperature.
Hibernation delay	Set the Hibernation delay from 5 to 15 sec. The countdown starts when the tool remains completely stationary out of the charging holder or when placed in the charging holder.
Temperature adjustment	Sets an offset on the selected temperature value.

## Main Screen - Counters

On this tab of the main screen, you can view various counters, such as the time the tool has been active or in hibernation, or the number of times it has been charged or a cartridge has been changed.



## Menu

### Tools:

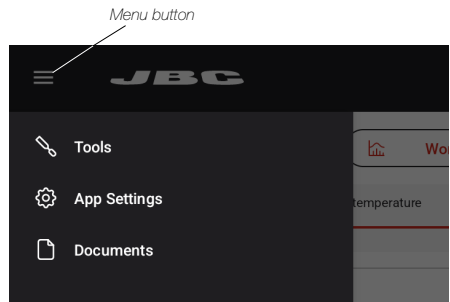
Go to the main screen (see section “Main Screen”).

### App Settings:

Configure specific settings for the station, such as language or light/dark theme, update the app version or take a walkthrough on some of the app’s features.

### Documents:

User manuals related to the station or to the tools can be consulted in this section or at JBC’s website: [www.jbctools.com](http://www.jbctools.com).

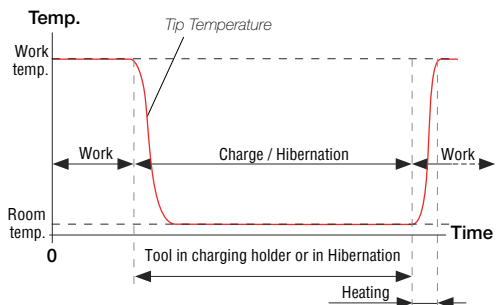


## Operation

Thanks to JBC’s Intelligent Heat Management, the cartridge tip regains temperature extremely quickly.

This allows reducing the tip’s temperature when the device is not in use, resulting in a longer tip lifespan.

When the tool enters Hibernation Mode or the charge status, the tip automatically cools down to room temperature.



## App Installation

On your **smartphone or tablet** (*Android / iOS*), go to the App Store/Play Store and search for “JBC B.IRON” on the search bar.

On **JBC’s portable display** (*Android*), the B.IRON app is already installed.

**Note:** Internet connection is required to download the app from the App Store or Google Play.

### For displays without Internet connection

(*Android only*)

Download JBC’s installer to another device with an Internet connection from JBC’s website: <https://www.jbctools.com/jbcsoftware.html>.



Then, connect the display to the device with the installer and enable file transfer on the USB preferences of the display (swipe down from the top of the screen and tap on the notification from Android System).

Copy the installer to the internal storage of the display on Files > Internal storage > JBC (create folder if non-existent). Access the folder named JBC on the internal storage of the display and run the installer.

Alternatively, scan these QR codes to access the B.IRON app website:



## App Versions

Make sure that the required app version is installed on the display (tablet or smartphone) for compatibility reasons:

- B.100, B.500 and B.NANO require app versions **1.6** or higher.
- B.TWEEZERS requires app versions **1.7** or higher.

## App Update

### Display with Internet connection (*Android / iOS*)

Update through “App Settings” on the main menu of the app, Google Play (*Android*) or App Store (*iOS*).

### Display without Internet connection (*Android*)

Download JBC’s installer to another device with an Internet connection from JBC’s website: <https://www.jbctools.com/jbcsoftware.html>.



Then, connect the display to the device with the installer and enable file transfer on the USB preferences of the display (swipe down from the top of the screen and tap on the notification from Android System).

Copy the installer to the internal storage of the display on Files > Internal storage > JBC (create folder if non-existent). Access the folder named JBC on the internal storage of the display and run the installer. After the installer is completed, the app will be updated to the latest version.

# Downloading the Tool Firmware Update File


## Display with Internet connection:

Download the firmware update file to the display used with B.IRON from <https://www.jbctools.com/jbcsoftware.html>. Go to the internal folder and unzip the downloaded file.

## Display without Internet connection:


Download the firmware update file to another device with an Internet connection from JBC's website: <https://www.jbctools.com/jbcsoftware.html> and unzip the downloaded file.

Then do as described in the table.

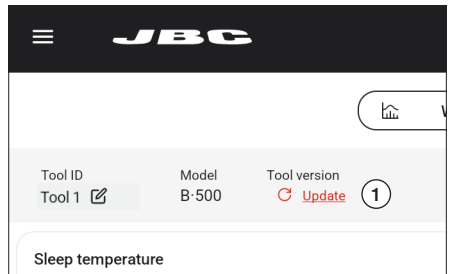
Android devices	iOS devices
Transfer the unzipped files from the internet-connected device to the device used with B.IRON and place them in the following path/folder:	
\Internal shared storage\Android\data\com.jbctools.jbciron\files	Files > On my iPad > JBC B.iron 

# Executing the Tool Firmware Update File

Tool firmware updates are not executed automatically; they must be carried out by the user.

On the display you are using with B.IRON, and with the latest app version installed, access the B.IRON app: 

Connect the tool you want to update. Then, on the Settings tab of the main screen, tap "Update" (1).



## Executing the Tool Firmware Update File *(continuation)*

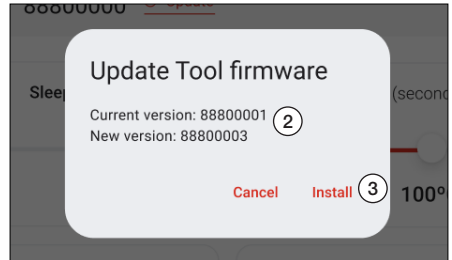
If the downloaded tool firmware update file contains a more recent version than the one already installed, the current and new version are displayed (2). Tap “Install” to start the update (3).

The update process takes about 10 minutes.

The B.IRON status lightband continuously changes its color during the update process.

Once the update is complete, the pop-up message “The tool version has been updated correctly” appears on the screen.

If “No new version available” is displayed, no update is possible or required.



## Maintenance - Station and Tools

Before carrying out maintenance, always extract the cartridge from the tool and disconnect the charging base from the mains. Allow the equipment to cool down.

- Use a damp cloth to clean the casing and the tool. Alcohol can only be used to clean the metal parts.
- Periodically check that the metal parts of the tool and charging holder are clean so that the charging works properly.
- Keep the tip surface clean and tinned prior to storage in order to avoid tip oxidation. Rusty and dirty surfaces reduce heat transfer to the solder joint.
- Do not use liquids such as alcohol, thinner or benzene to clean the portable display.
- Repairs should only be performed by a JBC authorized technical service.



*Clean the contact surfaces regularly to ensure that the tool gets charged correctly*

## Safety - Battery



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- **Caution:** This product contains lithium-ion batteries. Mishandling or improper use may result in fire, explosion, or personal injury.
- Always use the provided charger. Do not use damaged chargers or batteries.
- Never attempt to disassemble or modify the batteries or the product. Doing so may lead to electric shock, fire, or damage to the product.
- In the event of damage, leakage, or overheating of the batteries, discontinue use immediately and contact customer support or JBC technical service facility.
- Dispose of devices with batteries inside, responsibly according to regulations. They must be disposed of in accordance with local regulations so that they can be recycled.
- Do not throw devices with batteries into household waste and do not dispose of them in fire or water.

## Safety



**It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.**

- Do not use the units for any purpose other than soldering or rework. Incorrect use may cause a fire.
- The power cord must be plugged into approved bases. When unplugging it, hold the plug, not the wire.
- Do not attempt to dismantle or open the housing of the tool as it may cause damage.
- Do not work on electrically live parts.
- The tool should be placed in the charging holder when not in use in order to charge the batteries.
- The soldering tip, the metal part of the tool and the charging holder may still be hot even when the station is turned off.
- Do not leave the tool unattended when it is on.
- Avoid flux coming into contact with skin or eyes to prevent irritation.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste, which can cause burns.
- This appliance can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.
- Do not expose the portable display to high temperatures, humidity or dust. Avoid direct sunlight.
- Do not drop the portable display or the tool, as it may cause damage or malfunction.
- Do not disconnect your device when it is in file transfer mode.
- Do not use the portable display in places where wireless communications are restricted.

# Specifications

**B.TWEEZERS K**  
**Nano Tweezer Expansion Kit for B.IRON**  
Ref.: **BP-KA**

- Peak Power (Tool):	15 W
- Battery:	Li-Ion 7.4 V / 180 mAh
- Charge Time:	45 minutes
- Selectable Temperature:	200 - 450 °C / 390 - 840 °F
- Idle Temp. Stability (still air):	±1.5 °C / ±3 °F
- Temp. Accuracy:	±3 % (using reference cartridge)
- Connections:	Bluetooth Low Energy (BLE)
- Ambient Operating Temp:	10 - 50 °C / 50 - 122 °F
- Meets:	ANSI/ESD S20.20-2021
- Tool Weight:	57 g / 0.12 lb
- Total Net Weight:	155 g / 0.34 lb
- Total Package Dimensions/Weight: (L x W x H)	245 x 185 x 45 mm / 289 g 9.65 x 7.28 x 1.77 in / 0.64 lb

Complies with CE standards.  
ESD safe (to comply with ESD requirements, see page 3).



## Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labor.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.

